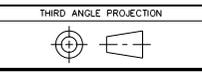
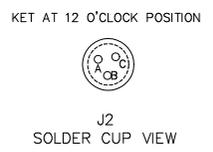
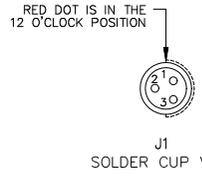
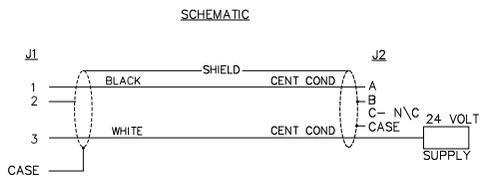


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APRV
	1	INITIAL RELEASE PER ECO 52481	7-19-02	L.A.D
	A	RELEASE PER ECO 52504		

- NOTES:**
1. TO BE MANUFACTURED TO ANSI/IPC-A-610C WORKMANSHIP STANDARDS.
 2. USE ITEM 6 ON ALL J1 AND J2 CONNECTIONS.
 3. APPLY ONE DROP OF LOCKTITE 242 OR EQV TO CLAMP NUT INTERNAL THREAD.
 4. ENSURE THAT ALL THREE SHIELDS FROM ALL THREE CABLE "LEGS" ARE SOLDERED TOGETHER INSIDE THE "Y" CONNECTION. MOLD OVER "Y" CONNECTION WITH BLACK POLYURETHANE MATERIAL AND PAD STAMP LOGO APPROX WHERE SHOWN IN WHITE PERMANENT INK ON ONE SIDE ONLY.
 5. IDENTIFY WITH PART NUMBER, REVISION, AND DATE CODE. USE .10 ± .02 HIGH PERMANENT CONTRASTING LETTERING ON THALES NAVIGATION APPROVED LABEL OR SHRINK TUBING.



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [mm]
DIMENSIONS & TOLERANCES ARE PER ANSI Y14.5M-1992, ASB9 ARE PER ANSI Y1.1-1972.

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ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY
PARTS LIST				
TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	
DEC	ANGLES ±1'	DRAWN	H. NGUYEN	7-13-02
.XX [0.X] ± .01 [0.2]		CHECKED	L.A.D.	7-19-02
.XXX [0.XX] ± .005 [0.12]		APPROVED	R. GILLANDERS	7-19-02
MATERIAL N/A				
FINISH N/A				
UPDATE		H. NGUYEN	8-30-01	
SIZE	DRAWING NO.	REV		
C	A730462	A		
SCALE: 1=1		DO NOT SCALE DRAWING	SHEET 1 OF 1	

THALES NAVIGATION
SANTA CLARA, CA

ASSY, CABLE, Z-IRS, DUAL POWER