



REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APRV
	1	INITIAL RELEASE PER ECO 52481	7-19-02	L.A.D
	A	RELEASE PER ECO 52504		

- NOTES:
1. TO BE MANUFACTURED TO ANSI/IPC-A-610C WORKMANSHIP STANDARDS.
  2. USE ITEM 6 ON ALL J1 AND J2 CONNECTIONS.
  3. APPLY ONE DROP OF LOCKTITE 242 OR EQV TO CLAMP NUT INTERNAL THREAD.
  4. ENSURE THAT ALL THREE SHIELDS FROM ALL THREE CABLE "LEGS" ARE SOLDERED TOGETHER INSIDE THE "Y" CONNECTION. MOLD OVER "Y" CONNECTION WITH BLACK POLYURETHANE MATERIAL AND PAD STAMP LOGO APPROX WHERE SHOWN IN WHITE PERMANENT INK ON ONE SIDE ONLY.
  5. IDENTIFY WITH PART NUMBER, REVISION, AND DATE CODE. USE .10 ± .02 HIGH PERMANENT CONTRASTING LETTERING ON THALES NAVIGATION APPROVED LABEL OR SHRINK TUBING.

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES [mm].  
DIMENSIONS & TOLERANCES ARE  
PER ANSI Y14.5M-1982, ABBR ARE  
PER ANSI Y1.1-1972.

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PERMISSION OF A DULY AUTHORIZED  
THALES NAVIGATION EMPLOYEE.

ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY
PARTS LIST				
TOLERANCES UNLESS OTHERWISE SPECIFIED DEC ANGLES ±1° .XX [0.X] ± .01 [0.2] .XXX [0.XX] ± .005 [0.12] BRACKETED DIMENSIONS ARE IN MILLIMETERS	APPROVALS DRAWN H. NGUYEN CHECKED L.A.D. APPROVED R. GILLANDERS UPDATED H. NGUYEN	DATE 7-13-02 7-19-02 7-19-02 8-30-01	<b>THALES NAVIGATION</b> SANTA CLARA, CA  ASSY, CABLE, Z-IRS, DUAL POWER  SIZE C DRAWING NO. A730462 SCALE: 1=1 DO NOT SCALE DRAWING	
MATERIAL N/A			REV A	
FINISH N/A				
			SHEET 1 OF 1	