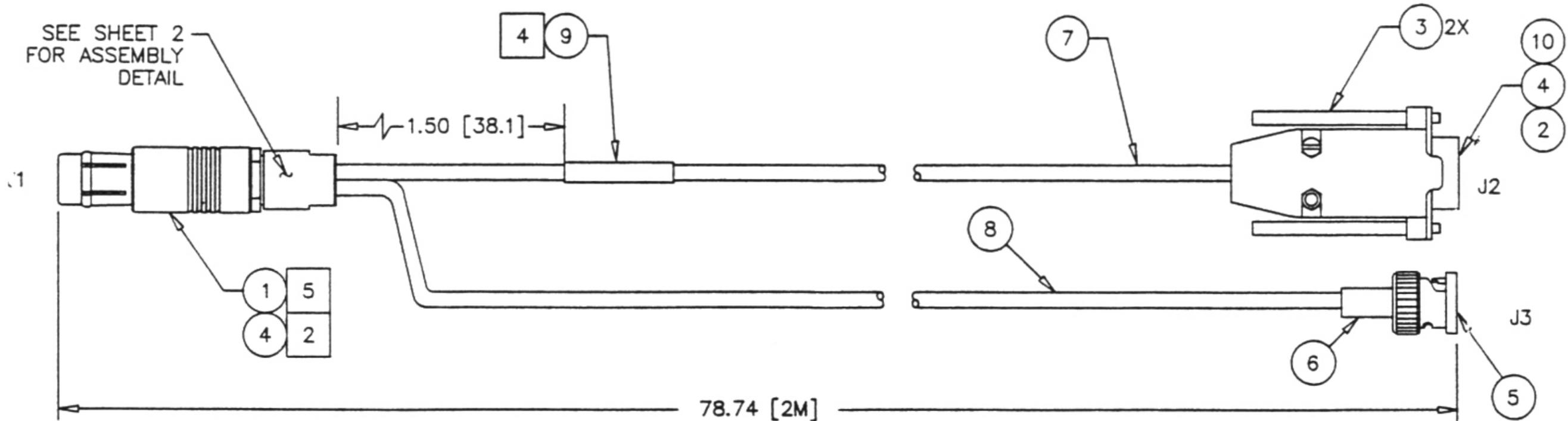
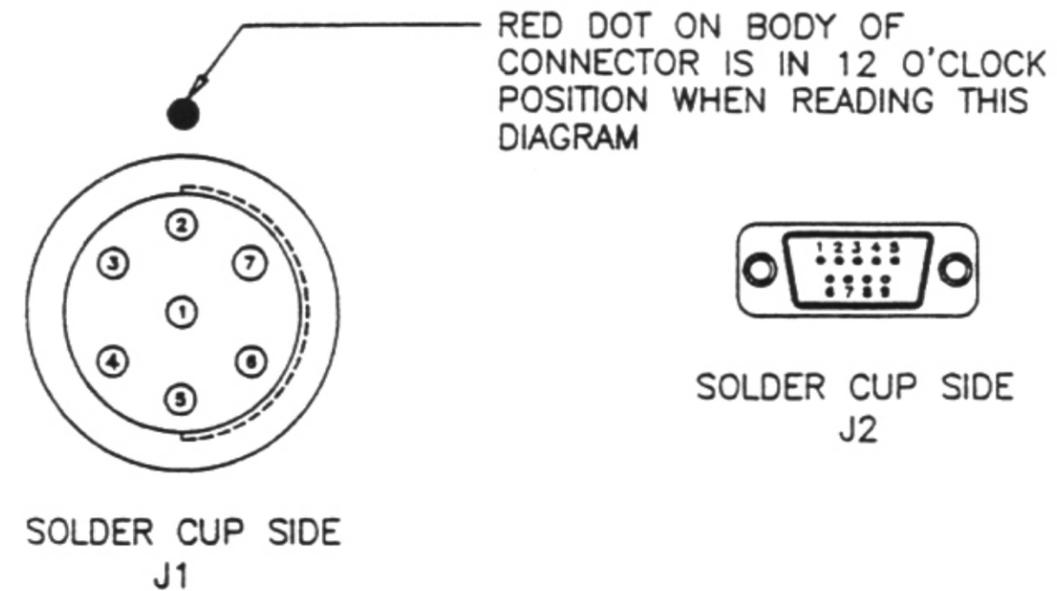


NOTES:

1. ASSEMBLE PER ANSI/IPC-A-610B.
2. INSTALL ITEM 4, .250 [6.35] LONG ON ALL J1 AND J2 SOLDER CUPS.
3. APPLY SMALL DROP OF ITEM 15 TO J1 COLLET INTERNAL THREADS.
4. MARK BOM ASSEMBLY NUMBER, BOM REVISION, VENDOR I.D. AND DATE CODE (DRAWING AND BOM REVISION WON'T ALWAYS MATCH). USE .10±.03 [2.5±0.8] HIGH PERMANENT CONTRASTING LETTERING ON LABEL OR ASHTECH APPROVED SHRINK TUBING.
5. IT IS PERMISSABLE TO CUT 3 STRANDS MAX FROM THE INDIVIDUAL CONDUCTORS IN ORDER TO FIT INTO J1 AND J2 SOLDER CUPS.

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPR
	A	MANUFACTURING RELEASE PER ECO #51275A	2-5-98	ESD



PRODUCTION RELEASE

MAR 5 1998

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES [mm].  
DIMENSIONS & TOLERANCES ARE  
PER ANSI Y14.5M-1982, ABBR ARE  
PER ANSI Y1.1-1972.

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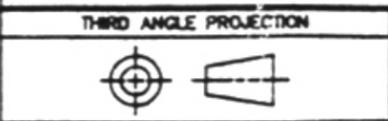
ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY
PARTS LIST				
TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	
DEC ANGLES		DESIGN	2-6-98	
.XX [0.X] ± .25 [6.4]		UPON		
.XX [0.XX] ± .005 [0.12]		CHK	ACAD	
[BRACKETED DIMENSIONS ARE IN MILLIMETERS]		CHKD		
MATERIAL		DATE		
N/A		3/7/98		
FINISH				
N/A				
		U <input type="checkbox"/> R <input type="checkbox"/>	SCALE: 1=1	DO NOT SCALE DRAWING

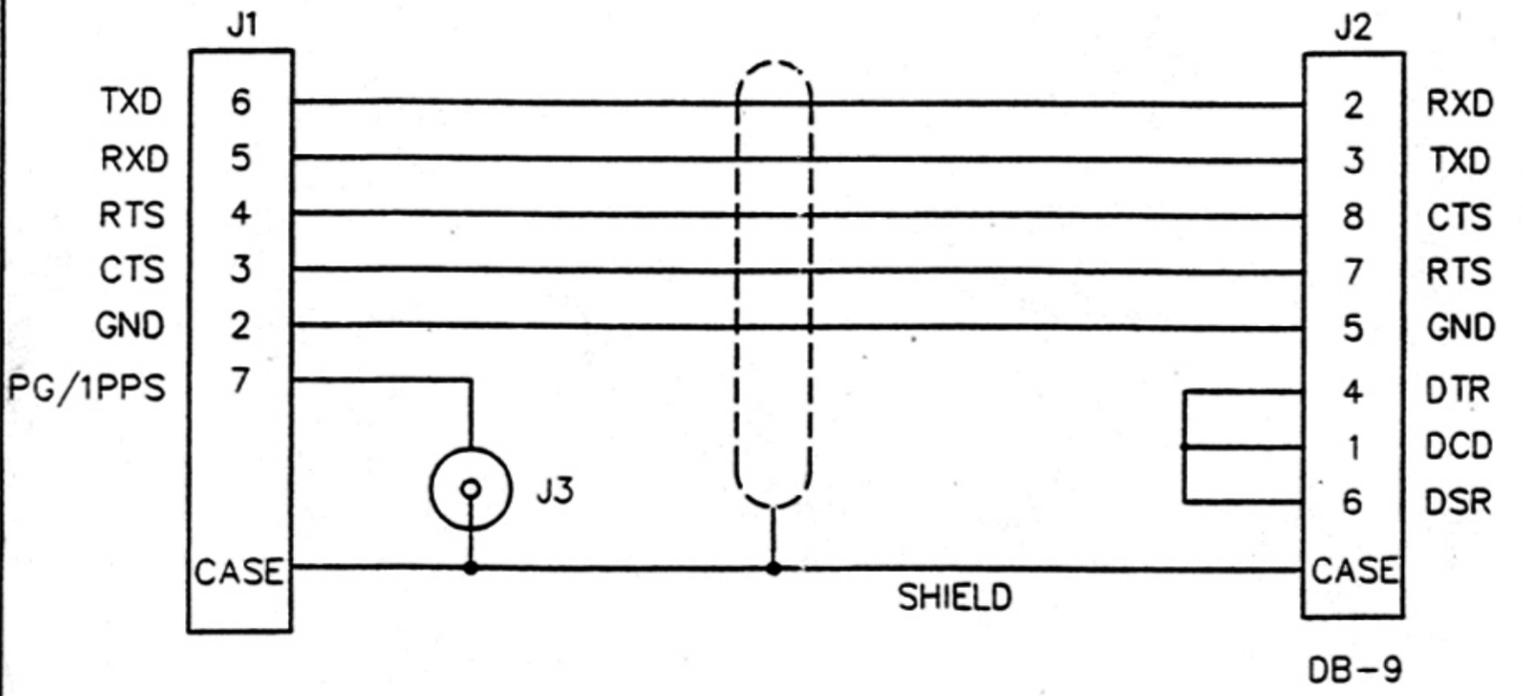
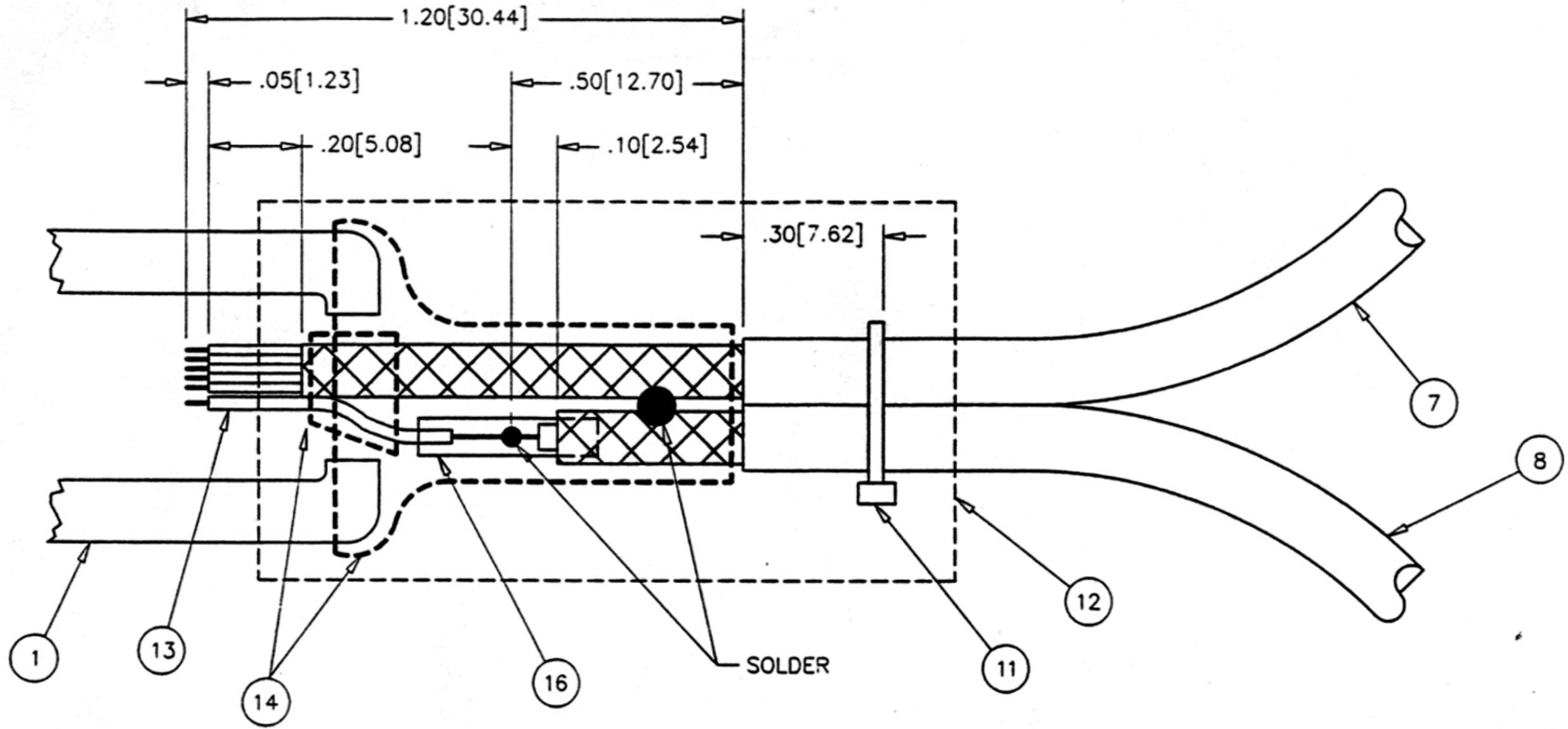
**Ashtech** SUNNYVALE, CA 94088

CABLE ASSEMBLY, RS232,  
7P102, DB9F, PG/1PPS

SIZE B DRAWING NO. A730181 REV A

SHEET 1 OF 2





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 MAR 5 1988  
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SIZE	DRAWING NO.	REV
B	A730181	A
SCALE: 1=1	DO NOT SCALE DRAWING	SHEET: 2