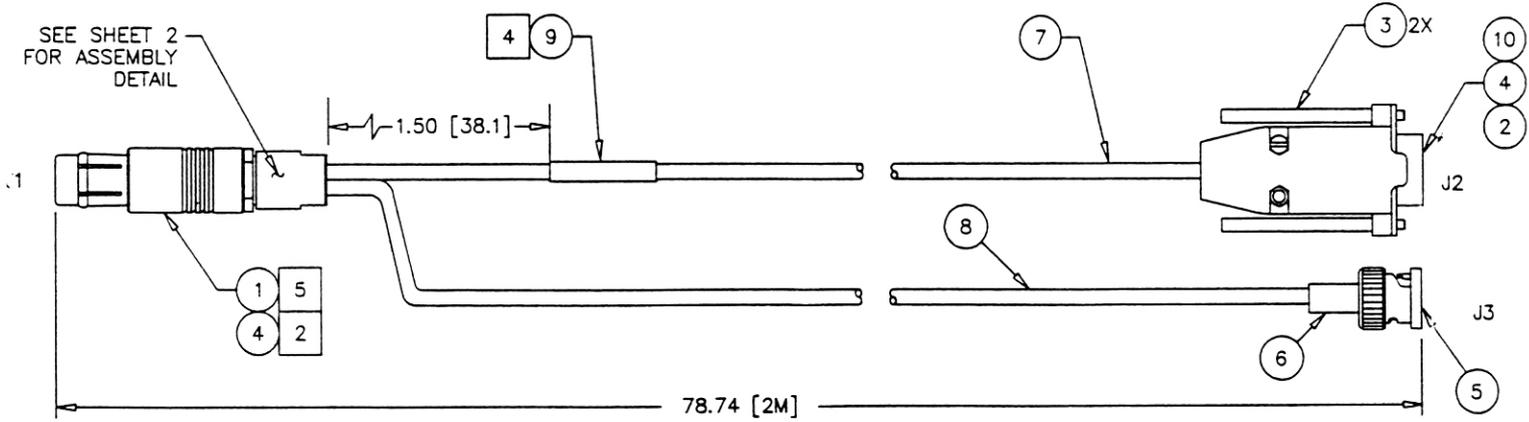
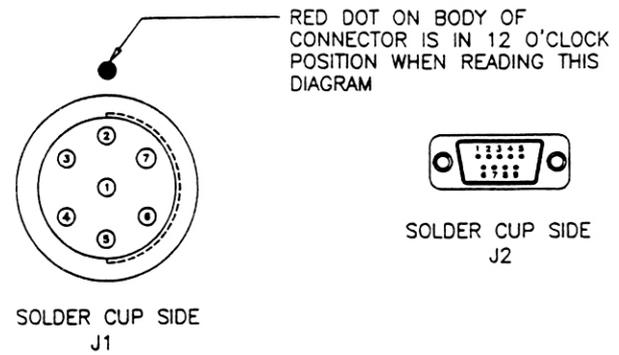


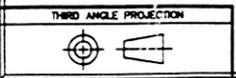
NOTES:

1. ASSEMBLE PER ANSI/IPC-A-610B.
2. INSTALL ITEM 4, .250 [6.35] LONG ON ALL J1 AND J2 SOLDER CUPS.
3. APPLY SMALL DROP OF ITEM 15 TO J1 COLLET INTERNAL THREADS.
4. MARK BOM ASSEMBLY NUMBER, BOM REVISION, VENDOR I.D. AND DATE CODE (DRAWING AND BOM REVISION WON'T ALWAYS MATCH). USE $.10 \pm .03$ [2.5 \pm 0.8] HIGH PERMANENT CONTRASTING LETTERING ON LABEL OR ASHTECH APPROVED SHRINK TUBING.
5. IT IS PERMISSABLE TO CUT 3 STRANDS MAX FROM THE INDIVIDUAL CONDUCTORS IN ORDER TO FIT INTO J1 AND J2 SOLDER CUPS.

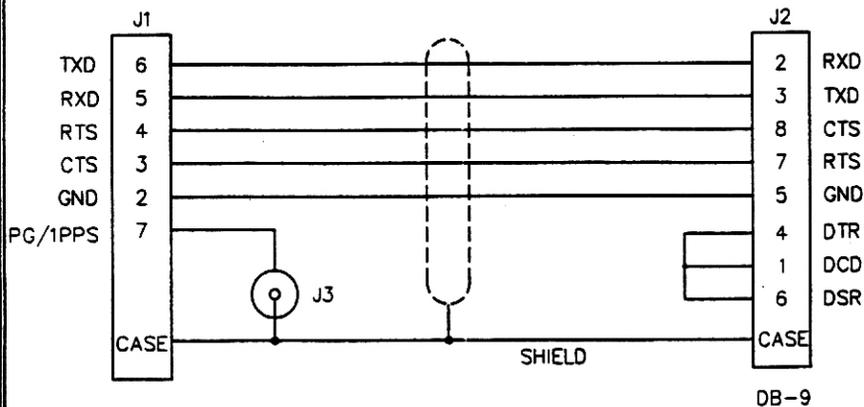
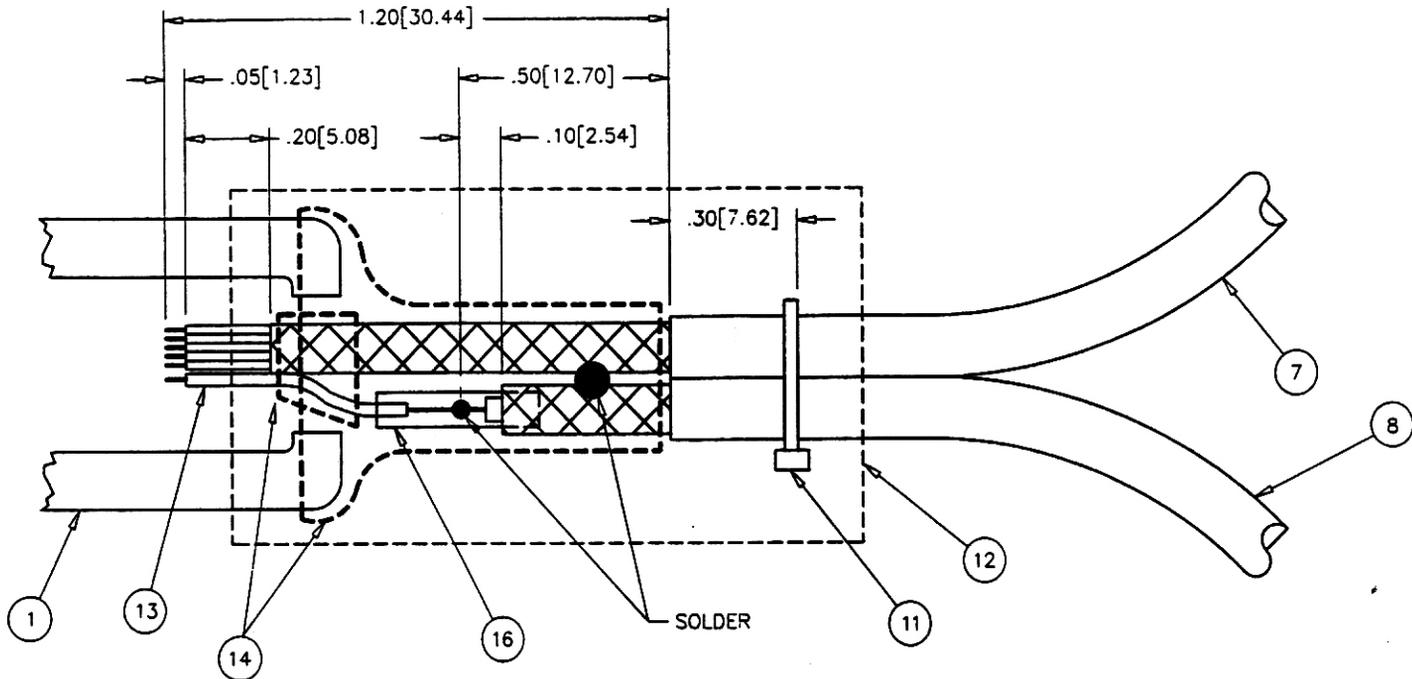
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPV
A		MANUFACTURING RELEASE PER ECO #01275A	4-1-98	100



PRODUCTION RELEASE
MAR 5 1998



ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY	
PARTS LIST					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (mm) DIMENSIONS & TOLERANCES ARE PER ANSI Y14.5M-1982, ASMR ARE PER ANSI Y1.1-1972.		TOLERANCES UNLESS OTHERWISE SPECIFIED: DEC ANGLES X.XX [0.X] \pm .25 [6.4] X.XXX [0.XXX] \pm .005 [0.12] BRACKETED DIMENSIONS ARE IN MILLIMETERS	APPROVALS DATE P. MATHEWSON 2-8-98	SUNNYVALE, CA 94088 CABLE ASSEMBLY, RS232, 7P102, DB9F, PG/1PPS	
MATERIAL	N/A	ACAD	DATE 3/2/98	SIZE B	DRAWING NO. A730181
FINISH	N/A	U <input type="checkbox"/> R <input type="checkbox"/>	SCALE: 1=1	DO NOT SCALE DRAWING	SHEET 1 OF 2



PRODUCTION RELEASE
 MAR 5 1988
 DOCUMENT CONTROL
 ASSTECH CONFIDENTIAL

SIZE	DRAWING NO.	REV
B	A730181	A
SCALE: 1=1	DO NOT SCALE DRAWING	SHEET: 2