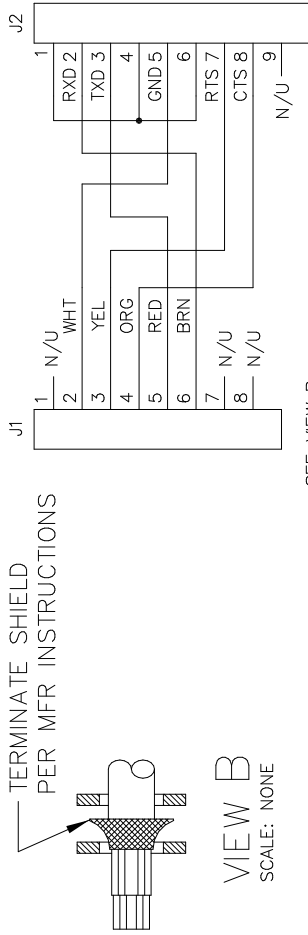
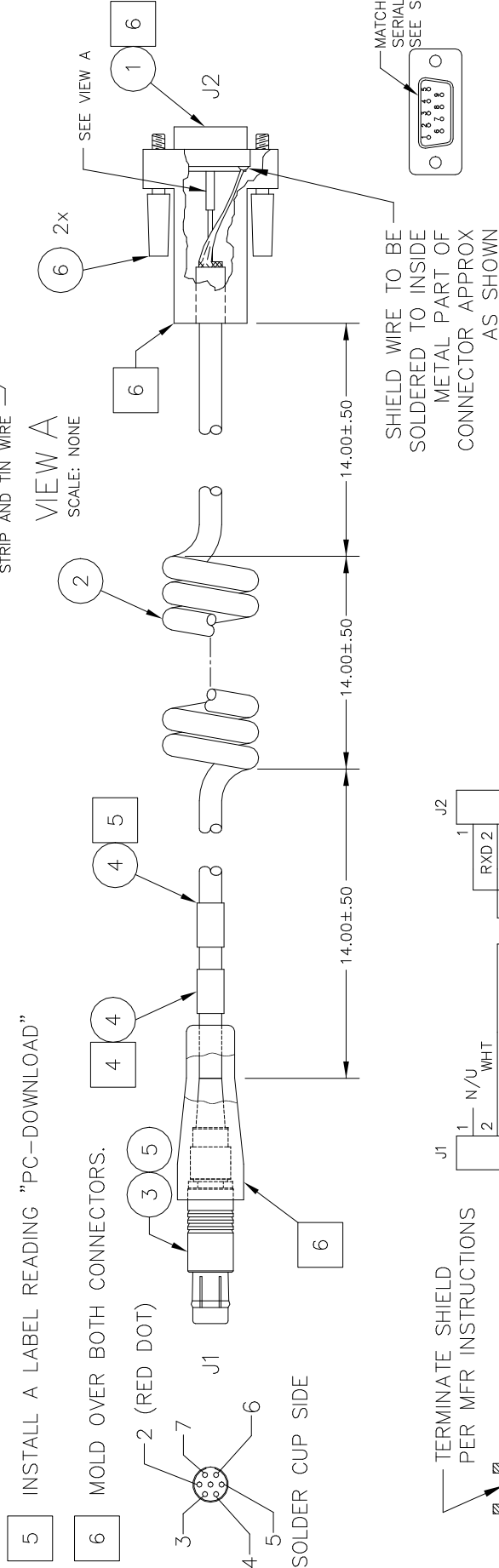


NOTES:

1. ASSEMBLE PER ANSI/IPC-A-610B, WORKMANSHIP STANDARDS.
2. INSTALL HEATSHRINK TUBING ON ALL CONNECTOR PINS.
3. JUMPER PINS 1, 4, AND 6 ON THE DB9 CONNECTOR PINS.
4. MARK BOM ASSEMBLY NUMBER, BOM REVISION, VENDOR I.D. AND DATE CODE (DRAWING AND BOM REVISION WON'T ALWAYS MATCH). USE .10±.03 [2.5±0.8] HIGH PERMANENT CONTRASTING LETTERING ON LABEL OR ASHTECH APPROVED SHRINK TUBING.

5. INSTALL A LABEL READING "PC-DOWNLOAD"

6. MOLD OVER BOTH CONNECTORS.



SEE VIEW B GRN & BLK NOT USED

CASE SHIELD CASE

THIRD ANGLE PROJECTION



REVISIONS				DESCRIPTION				DATE			
ZONE	REV	APR	DATE	RELEASED TO PRODUCTION PER ECO #51350							
	A										

ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY
PARTS LIST				
TOLERANCES UNLESS OTHERWISE SPECIFIED				
DEC ANGLES				
.XX [0.X] ± .10 [2.5]				
.XXX [0.XX] ± .005 [0.12]				
BRACKETED DIMENSIONS ARE IN MILLIMETERS				
MATERIAL				
N/A				
FINISH				
N/A				

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MILLIMETERS] UNLESS OTHERWISE SPECIFIED. PER ANSI Y14.3M-1982 ABBR ARE PER ANSI Y1.1-1972.			
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APPROVALS			
DRAWN	S. MEAD	DATE	8/7/97
CHECKED			
APPROVED			
UPDATED			

PARTS LIST			
ASHTECH SUNNYVALE, CA 94086			
CABLE ASSEMBLY, 7P-DB9, COIL			
SIZE DRAWING NO. REV			
B A730178 A			
SCALE: NONE DO NOT SCALE DRAWING SHEET 1 OF 1			