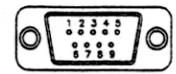
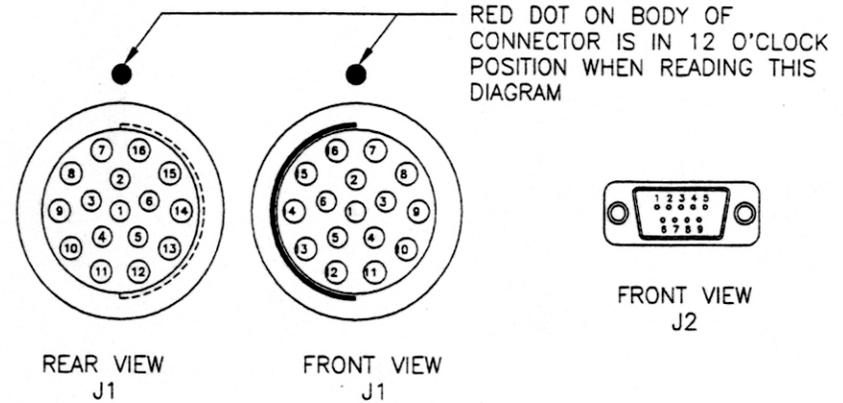


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPR
A		RELEASED TO MFG PER ECO 50287	11/24/85	ELC/MS

NOTES:

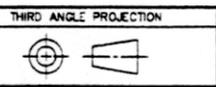
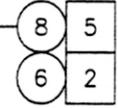
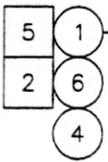
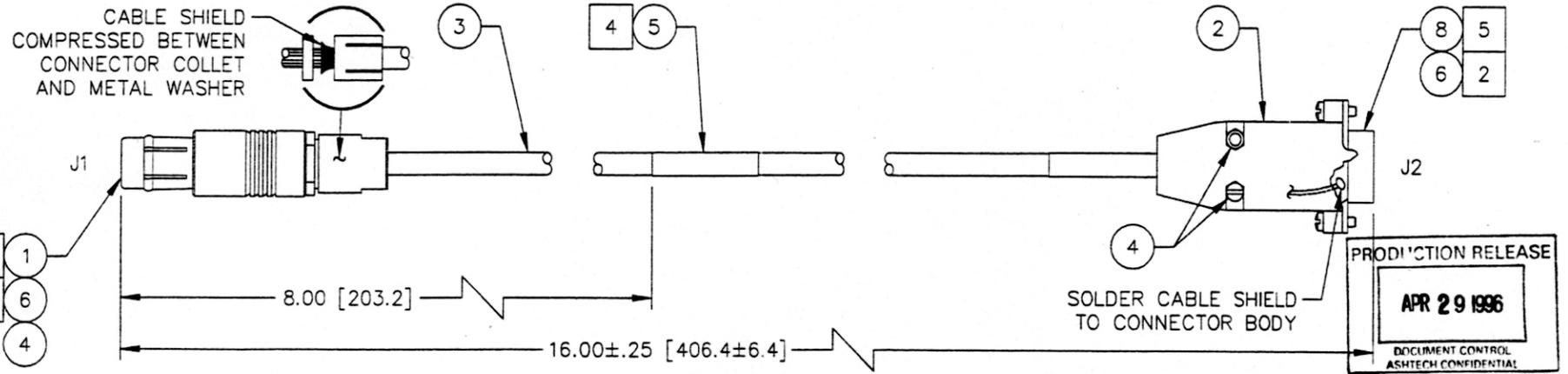
- ASSEMBLE PER ANSI/IPC-A-610A, CLASS 2 STANDARDS.
- INSTALL ITEM 6, .250 [6.35] LONG ON ALL J1 AND J2 SOLDER CUPS.
- APPLY SMALL DROP OF ITEM 4 TO J1 COLLET INTERNAL THREADS AND TO SHELL ASSEMBLY SCREWS OF ITEM 2.
- MARK BOM ASSEMBLY NUMBER, BOM REVISION, VENDOR I.D. AND DATE CODE (DRAWING AND BOM REVISION WON'T ALWAYS MATCH). USE $.10 \pm .03$ [2.5 ± 0.8] HIGH PERMANENT CONTRASTING LETTERING ON LABEL OR ASHTECH APPROVED SHRINK TUBING.
- IT IS PERMISSABLE TO CUT 3 STRANDS MAX FROM THE INDIVIDUAL CONDUCTORS IN ORDER TO FIT INTO J1 AND J2 SOLDER CUPS.



FRONT VIEW
J2

REAR VIEW
J1

FRONT VIEW
J1



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [mm].
DIMENSIONS & TOLERANCES ARE
PER ANSI Y14.5M-1982, ABBR ARE
PER ANSI Y1.1-1972.

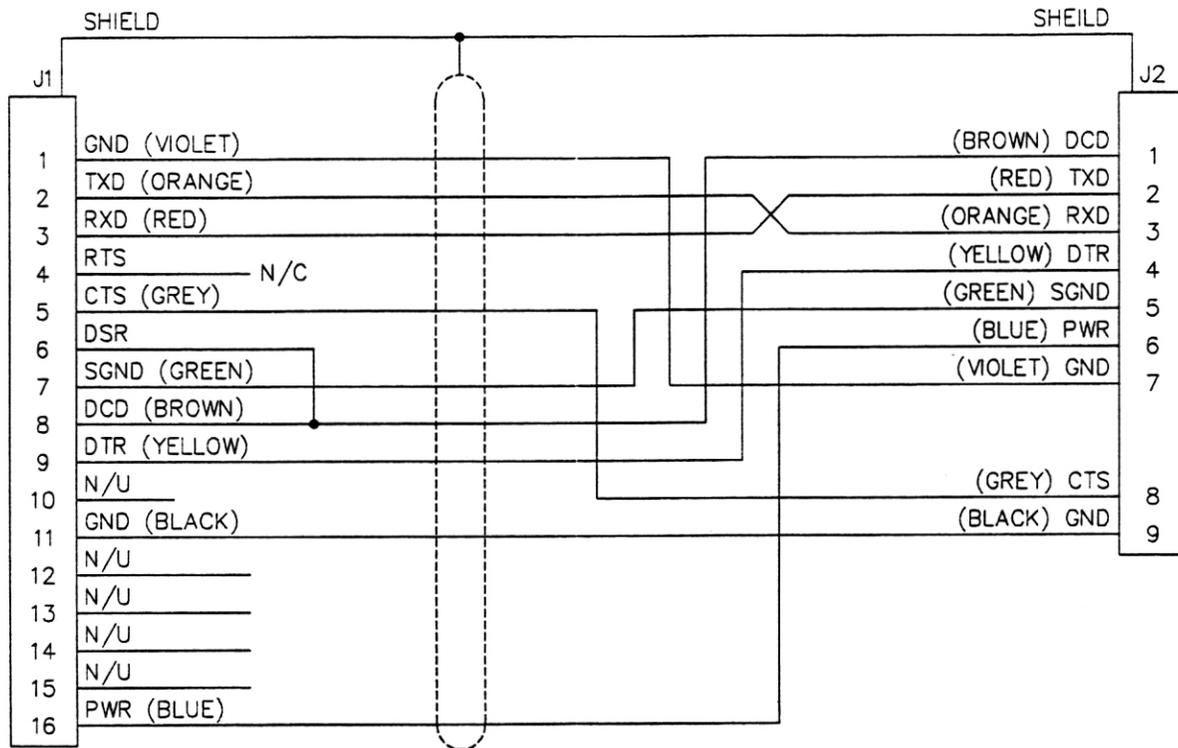
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WITHOUT THE EXPRESS WRITTEN
PERMISSION OF A DULY AUTHORIZED
ASHTECH EMPLOYEE.

ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY
PARTS LIST				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVALS	DATE	
DEC		BY: P. McCANN	10-10-85	
.XX [0.X] ± .01 [0.2]		CHECKED:		
.XXX [0.XX] ± .005 [0.12]		APPROVED:		
BRACKETED DIMENSIONS ARE IN MILLIMETERS		<i>E. LAFFORD</i>	11/25/85	
MATERIAL	N/A			
FINISH	N/A			
UPDATED: P. McCANN 10-13-85		SCALE: 1"=1"	DO NOT SCALE DRAWING	SHEET 1 OF 2

ASITECH SUNNYVALE, CA 94086

CABLE ASSEMBLY,
1/0, 16P FI/FREE WAVE

SIZE: B DRAWING NO: A730021 REV: A



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SIZE	DRAWING NO.	REV
B	A730021	A
SCALE: 1=1		DO NOT SCALE DRAWING SHEET: 2