

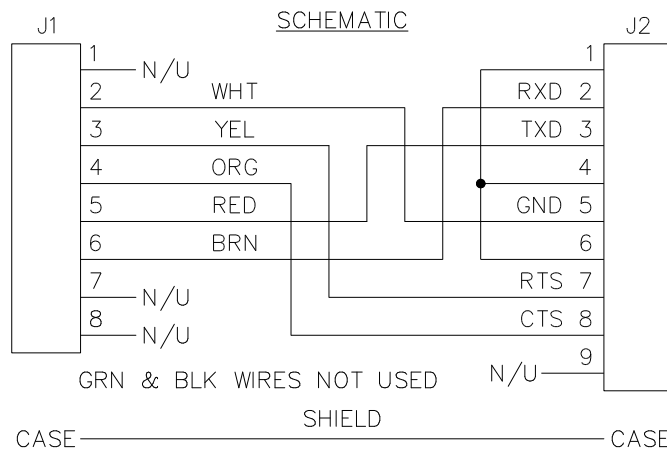
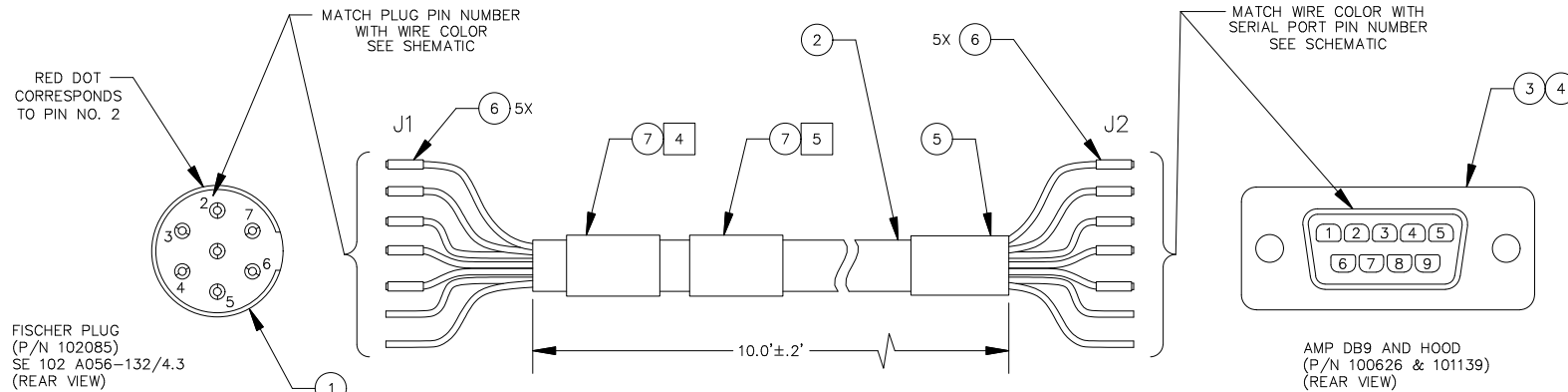
NOTES:

1. ASSEMBLE PER IPC STANDARDS/ANSI-A-610-A.
2. INSTALL HEATSHRINK TUBING ON ALL CONNECTOR PINS.
3. JUMPER PINS 1, 4 AND 6 ON THE DB9 CONNECTOR J2.

4 MARK ASSEMBLY NUMBER, REVISION, VENDOR ID AND DATE CODE. USE .10 ± .03 HIGH PERMANENT CONTRASTING LETTERING ON LABEL OR ASHTECH APPROVED SHRINK TUBING.


5 INSTALL A LABEL READING: "PC-DOWNLOAD"

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APRV
	B	REVISED PER ECO 963		
	C	REVISED PER ECO 1400	3-17-94	P.M.
	D	REVISED PER ECO 50513		



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [mm]
DIMENSIONS & TOLERANCES ARE
PER ANSI Y14.5M-1982, ABBR ARE
PER ANSI Y1.1-1972.

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PERMISSION OF A DULY AUTHORIZED
ASHTECH EMPLOYEE.

ITEM	PART NUMBER	DESCRIPTION		MANUFACTURER	QTY	
PARTS LIST						
TOLERANCES UNLESS OTHERWISE SPECIFIED DEC ANGLES .XX [0.X] ± .01 [0.2] .XXX [0.XX] ± .005 [0.12] BRACKETED DIMENSIONS ARE IN MILLIMETERS		APPROVALS	DATE	 SUNNYVALE, CA 94086 CABLE ASSEMBLY, DIMENSION, PC-DOWNLOAD		
		DRAWN V. PETERSEN	4-13-93			
		UPDATED P. McCANN	6-24-96			
		CAD	AC			
MATERIAL	N/A	CHECKED		SIZE B		
FINISH	N/A	APPROVED R. GILLANDERS	3-17-94			DRAWING NO. A700461
		U <input checked="" type="checkbox"/> R <input type="checkbox"/>				SCALE: 1=1
						DO NOT SCALE DRAWING
				SHEET 1 OF 1		

THIRD ANGLE PROJECTION

