

4

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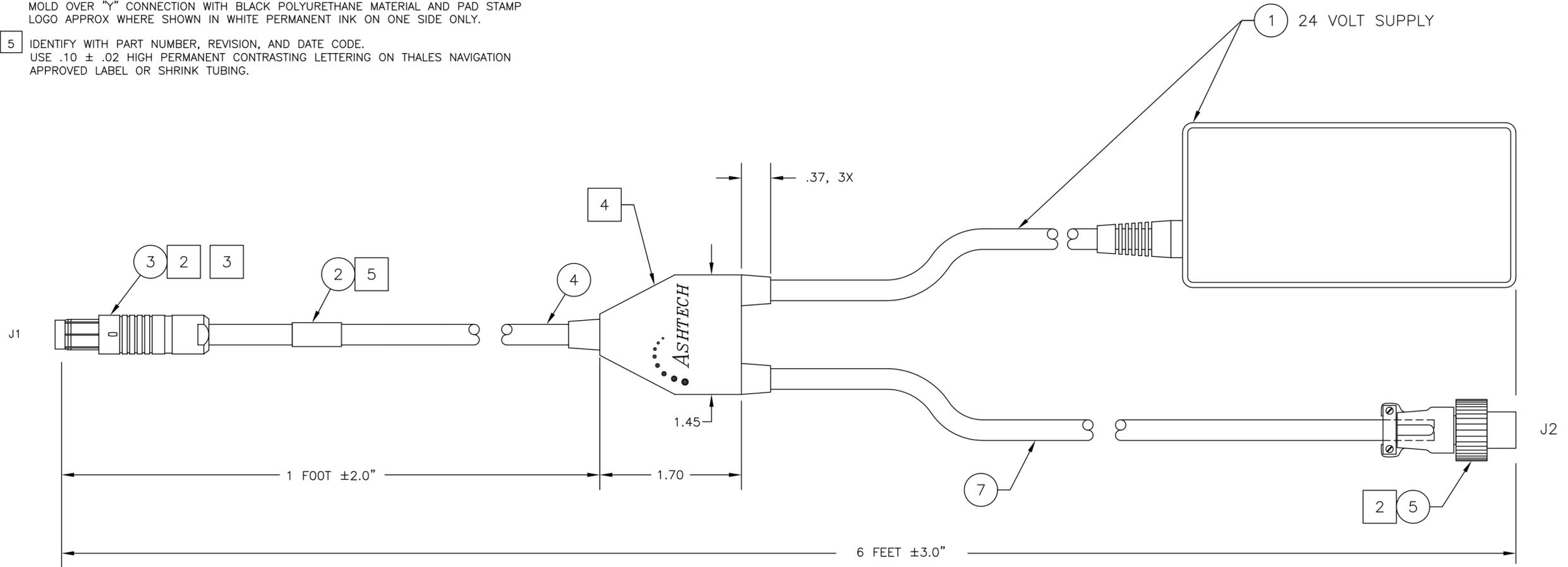
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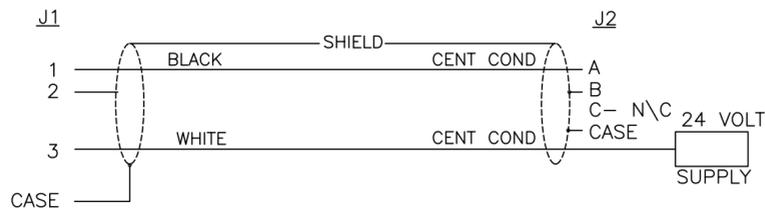
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APRV
	1	INITIAL RELEASE PER ECO 52481	7-19-02	L.A.D
	A	RELEASE PER ECO 52504		

NOTES:

- 1. TO BE MANUFACTURED TO ANSI/IPC-A-610C WORKMANSHIP STANDARDS.
- 2 USE ITEM 6 ON ALL J1 AND J2 CONNECTIONS.
- 3 APPLY ONE DROP OF LOCKTITE 242 OR EQV TO CLAMP NUT INTERNAL THREAD.
- 4 ENSURE THAT ALL THREE SHIELDS FROM ALL THREE CABLE "LEGS" ARE SOLDERED TOGETHER INSIDE THE "Y" CONNECTION. MOLD OVER "Y" CONNECTION WITH BLACK POLYURETHANE MATERIAL AND PAD STAMP LOGO APPROX WHERE SHOWN IN WHITE PERMANENT INK ON ONE SIDE ONLY.
- 5 IDENTIFY WITH PART NUMBER, REVISION, AND DATE CODE. USE .10 ± .02 HIGH PERMANENT CONTRASTING LETTERING ON THALES NAVIGATION APPROVED LABEL OR SHRINK TUBING.



SCHEMATIC



RED DOT IS IN THE 12 O'CLOCK POSITION



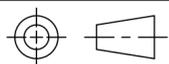
J1 SOLDER CUP VIEW

KET AT 12 O'CLOCK POSITION



J2 SOLDER CUP VIEW

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED:  
 DIMENSIONS ARE IN INCHES [mm].  
 DIMENSIONS & TOLERANCES ARE  
 PER ANSI Y14.5M-1982, ABBR ARE  
 PER ANSI Y1.1-1972.

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 PERMISSION OF A DULY AUTHORIZED  
 THALES NAVIGATION EMPLOYEE.

ITEM	PART NUMBER	DESCRIPTION	MANUFACTURER	QTY
PARTS LIST				
TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	<b>THALES NAVIGATION</b> SANTA CLARA, CA
DEC ANGLES		DRAWN		
.XX [0.X] ± .01 [0.2] ±1°		H. NGUYEN	7-13-02	
.XXX [0.XX] ± .005 [0.12]		CHECKED	L.A.D. 7-19-02	
BRACKETED DIMENSIONS ARE IN MILLIMETERS		APPROVED		ASSY, CABLE, Z-IRS, DUAL POWER
MATERIAL		R. GILLANDERS	7-19-02	
FINISH				SIZE
N/A				C
				DRAWING NO.
				A730462
				REV
				A
		UPDATED		SCALE: 1=1
		H. NGUYEN	8-30-01	DO NOT SCALE DRAWING
				SHEET 1 OF 1

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