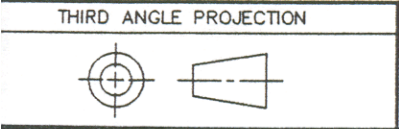
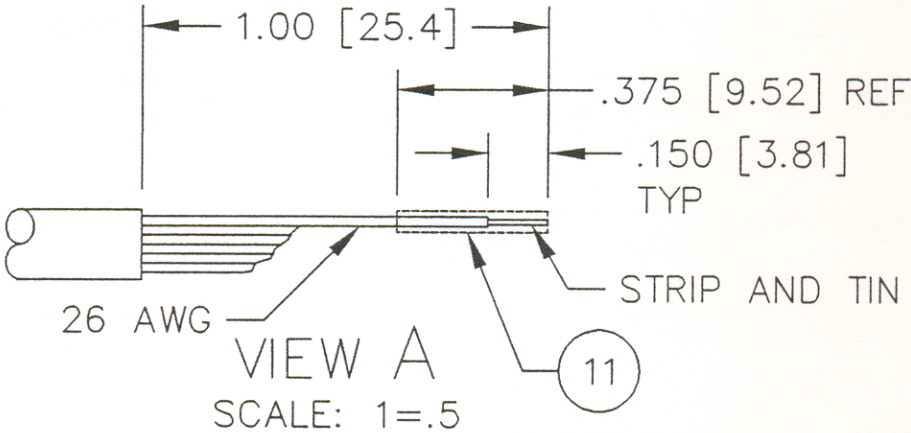


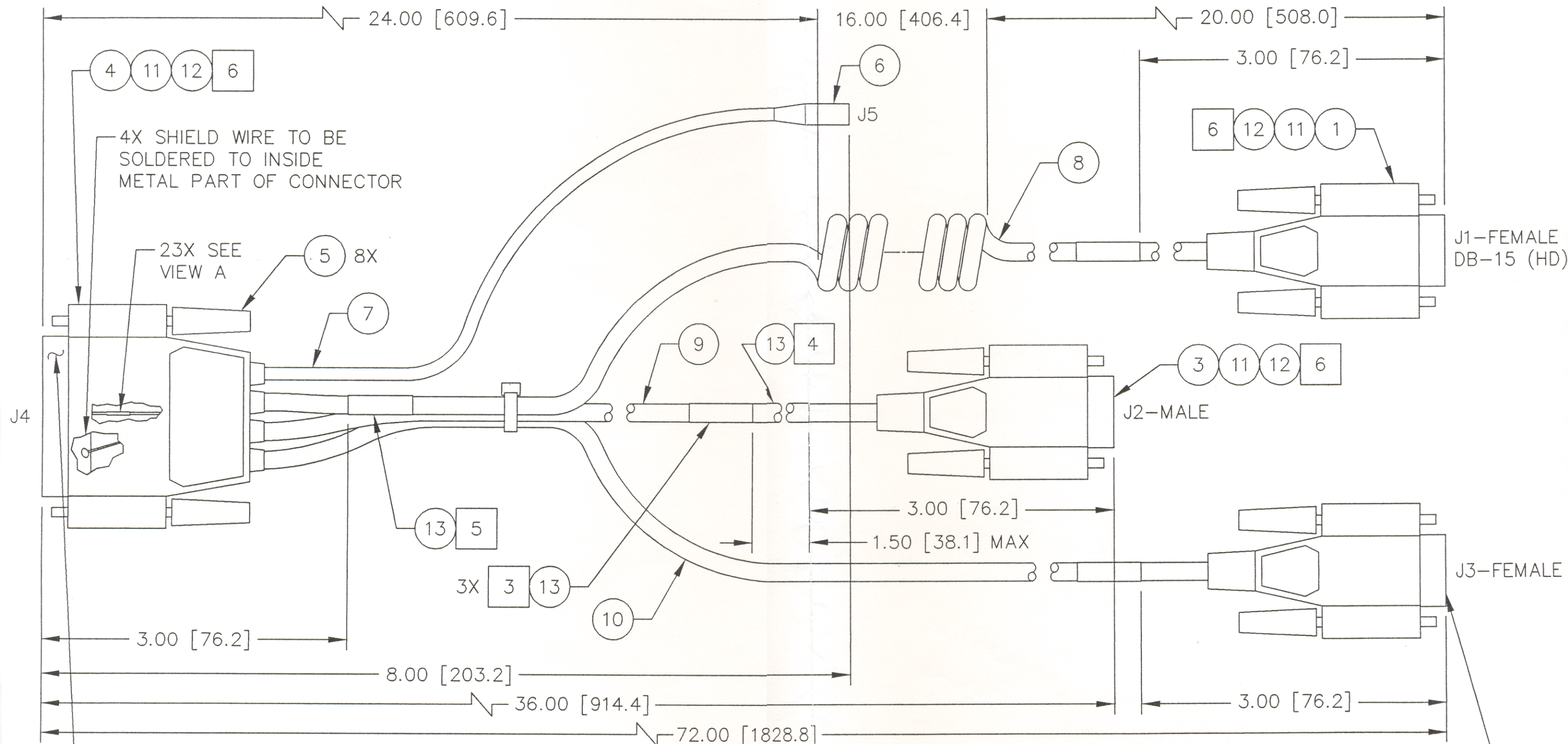


NOTES:

1. ASSEMBLE PER ANSI/IPC-A-610A, CLASS 2 STANDARDS.
2. CONNECT PIN 13 OF J4 TO CONNECTOR HOUSING USING 26AWG WIRE (ITEM 16).
- 3 IDENTIFY CABLE END J1 "PORT A", J2 "PORT B-RADIO" AND J3 "PORT C-PC".
- 4 AT CABLE END J2 ATTACH A RED LABEL OR ASHTECH APPROVED RED SHRINK TUBING THAT SHALL READ AS FOLLOWS: "WARNING-SYSTEM POWER PRESENT AT PIN 4".
- 5 MARK ASSEMBLY NUMBER, REVISION, VENDOR I.D. AND DATE CODE. USE .10±.03 [2.5±0.8] HIGH PERMANENT CONTRASTING LETTERING ON LABEL OR ASHTECH APPROVED SHRINK TUBING.
- 6 MOLD OVER ITEMS 1, 2, 3, & 4 WITH BLACK POLYURETHANE MATERIAL.



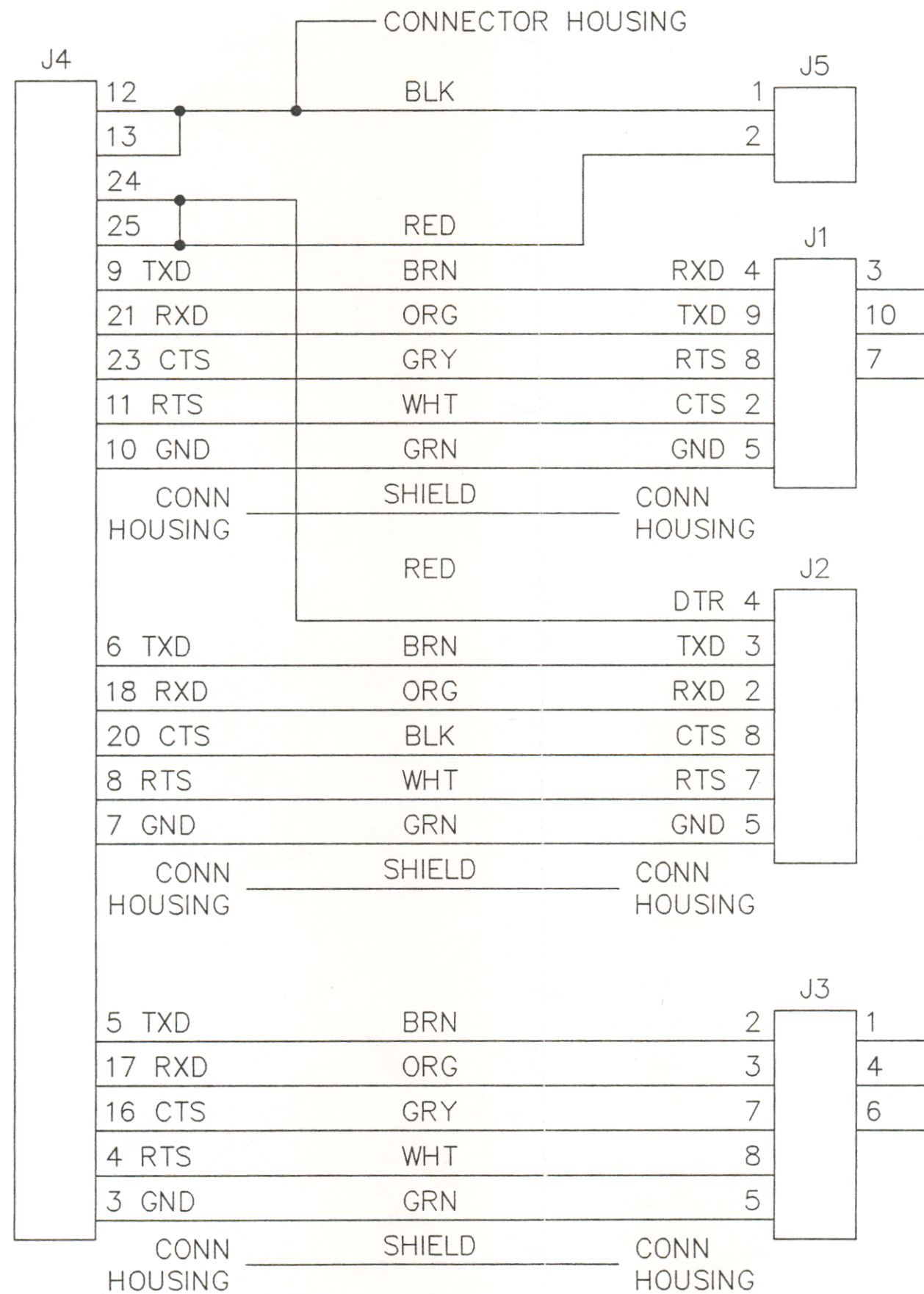
ITEM		PART NUMBER	DESCRIPTION		MANUFACTURER		QTY
PARTS LIST							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [mm]. DIMENSIONS & TOLERANCES ARE PER ANSI Y14.5M-1982, ABBR ARE PER ANSI Y1.1-1972.	TOLERANCES UNLESS OTHERWISE SPECIFIED DEC ANGLES .XX [0.X] ± .20 [5.1] .XXX [0.XX] ± .005 [0.13] BRACKETED DIMENSIONS ARE IN MILLIMETERS		APPROVALS	DATE	 SUNNYVALE, CA 94086 CABLE ASSEMBLY, RELIANCE, REAL TIME		
	MATERIAL N/A		DRAWN P. McCANN	6-13-96			
			CHECKED				
			APPROVED  7-1-96				
THIS DRAWING AND SPECIFICATIONS HEREIN ARE THE PROPRIETARY PROPERTY OF ASHTECH, INC. AND SHALL NOT BE REPRODUCED, COPIED, OR DISCLOSED, IN WHOLE OR PART, WITHOUT THE EXPRESS WRITTEN PERMISSION OF A DULY AUTHORIZED ASHTECH EMPLOYEE.	FINISH N/A				SIZE B	DRAWING NO. A730105	REV A
			UPDATED P. McCANN	7-1-96	SCALE: 1=1	DO NOT SCALE DRAWING	SHEET 1 OF 3



PINS 13 & 25
THIS END

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SIZE B	DRAWING NO. A730105	REV A
SCALE: NONE	DO NOT SCALE DRAWING	SHEET: 2



SIZE	DRAWING NO.	REV
B	A730105	A
SCALE: 1=1	DO NOT SCALE DRAWING	SHEET: 3